

## ANSERCOLL 1171 FINISH

### PRODUCT

Adhesive is based on vinyl dispersion with addition of active extenders and modifiers.

### APPLICATION

Adhesive is intended for veneering of woodboards and chipboards with materials made of finish foil.

### PROPERTIES

- achieves water-resistance group D3 according to EN 204 (improved resistance)
- short bonding time
- high efficiency due to optimum fixed viscosity
- no organic solvents
- high quality of joints.

### TECHNICAL DATA

1.	solid kontent	69 ± 3%
2.	viscosity (Brookfielda method)	10000 ± 3000 mPas
3.	minimum film-formation temperature	ok. 6 °C
4.	pH	6 ÷ 7
5.	adhesive colour	biała lub szara
6.	joint colour	biała lub szara
7.	break off strenght	min. 2,5 MPa

### APPLICATION INFORMACION

Apply using typical tools applied in furniture industry, mainly cyliders. Open time and bonding tiame depend on pocessing parameters, such as:

- humudity of air
- absorbability of materials
- amount of adhesive put on surface
- activation temperature
- internal stress

The best results can be achieved in conditions:

- temperature of adhesive, environment and materials 18-22 °C
- relative humidity of air 50-80 %
- amount of adhesive put on surface 80-120 g/m<sup>2</sup>
- time of pressing for selected temperatures:
  - ⇒ room temperature about 10 min.
  - ⇒ 70°C about 2 min.

### STORING

Should be stored in original packagings, in dry and cool compartments, in temperature 15 to 25°C, up to 6 month. Keep away frost and direct heating.

### PACKAGING

According to customer's demands.